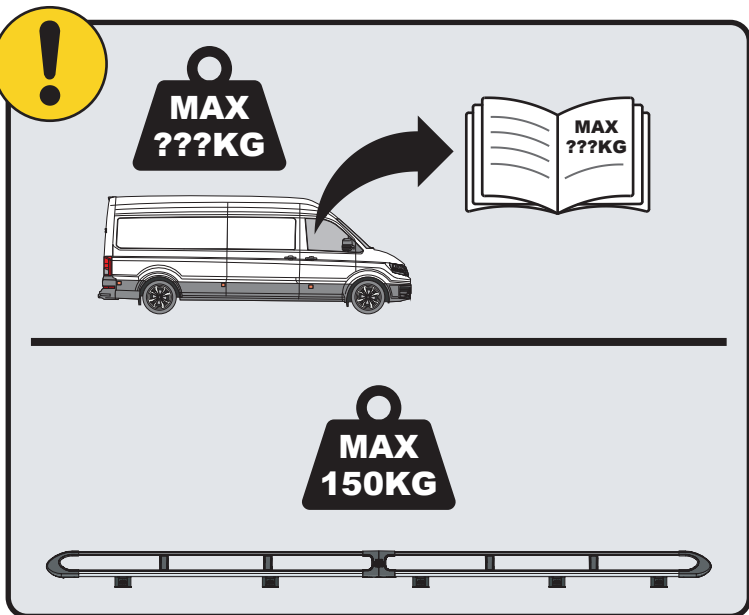
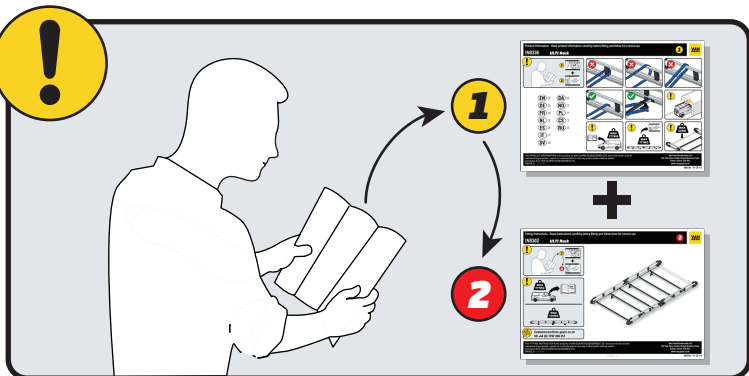


IN8360

**ULTI Rack+**

2

**VAN  
GUARD**

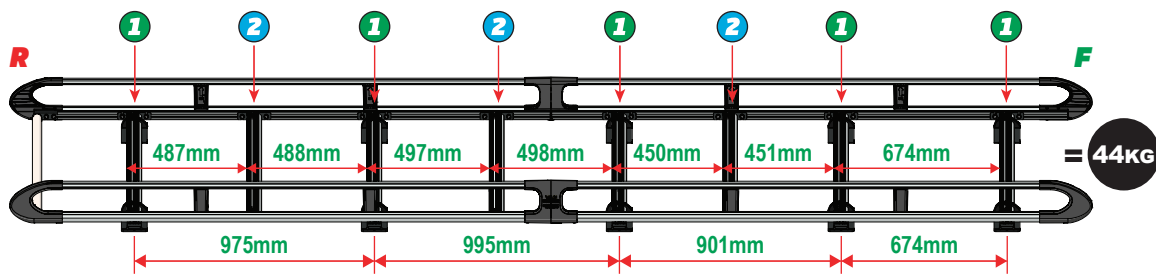
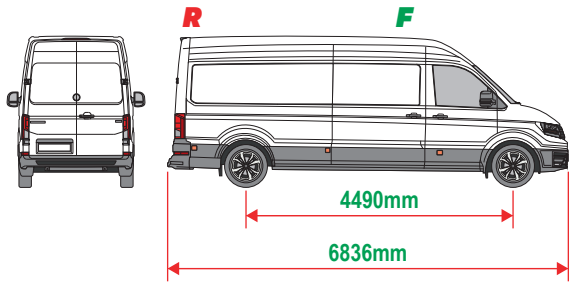


This FITTING INSTRUCTION is the property of VAN GUARD ACCESSORIES LTD. and must not be used for manufacturing purposes, copied nor communicated in any way to third parties without written permission from VAN GUARD ACCESSORIES LTD.  
IN8360\_B (CN:00356)

Van Guard Accessories Ltd  
Fair Oak Close, Exeter Airport Business Park,  
Exeter, Devon, EX5 2UL  
www.van-guard.co.uk

**VGUR-281**

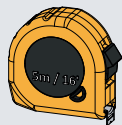
MAN TGE: 2017 on  
Volkswagen Crafter: 2017 on  
L4H3  
Twin Rear Doors



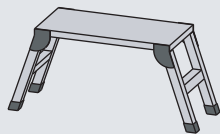
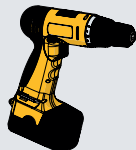
**SUPPLIED COMPONENTS - CHECK ALL PARTS ARE PRESENT AND CORRECT BEFORE PROCEEDING (1 OF 2)**

**TOOLS REQUIRED**

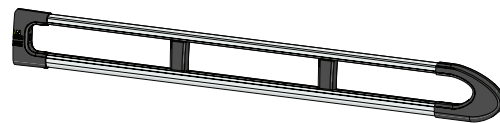
**10MM X1**



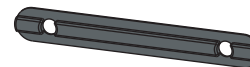
**13MM X1**



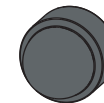
**AS3553 X2**  
(4200 / A)



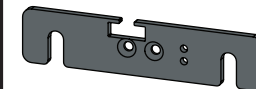
**MA6118 X16**



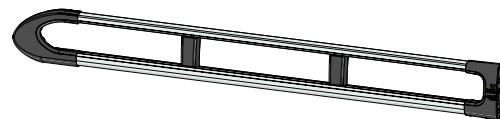
**FX4241 X36**



**ME1622 X3**



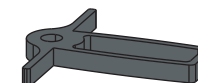
**AS3552 X2**  
(4200 / B)



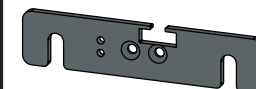
**FX4008 X1**



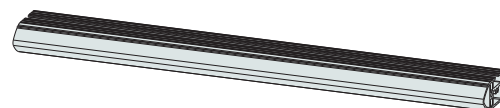
**MA6145 X1**



**ME1623 X3**



**ME1628 X8**  
(1554mm)



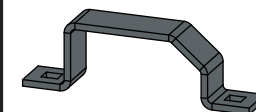
**FX4001 X2**  
(M8X40)



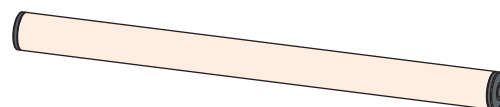
**FX4235 X32**  
(M5X25)



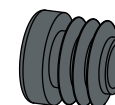
**ME0203 X10**



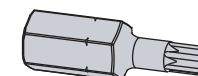
**AS3160 X1**  
(1540mm)



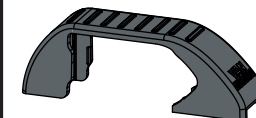
**MA6007 X4**



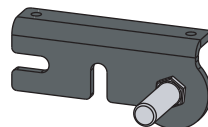
**FX4248 X1**  
(T25)



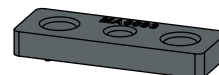
**MA6065 X10**



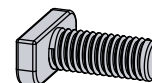
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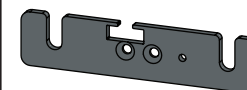
**MA6093 X16**



**FX4239 X36**  
(M8X20)



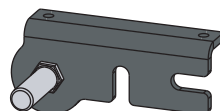
**ME1620 X5**



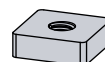
**FX4016 X30**  
(M6)



**AS3591 X1**



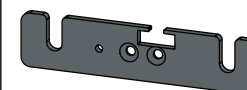
**ME0316 X16**



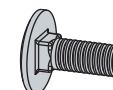
**FX4240 X36**  
(M8)



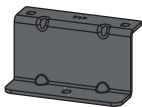
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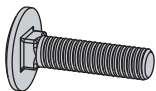
**FX4042 X20**  
(M6X16)



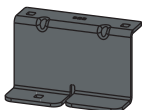
ME0717 X6



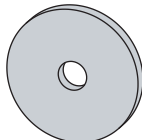
FX4022 X10  
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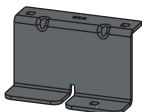
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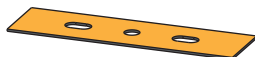
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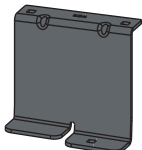
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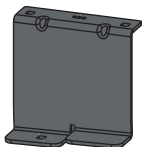
MA6091 X10



ME0924 X1



ME0925 X1



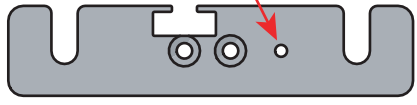
FX4014 X10





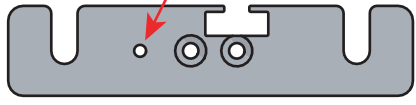
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1L



X5

1R



X5

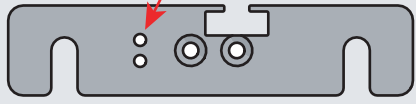


2L

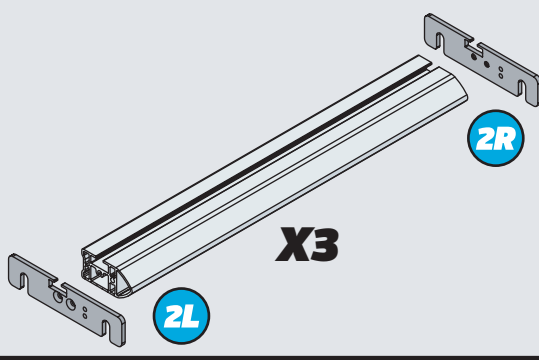
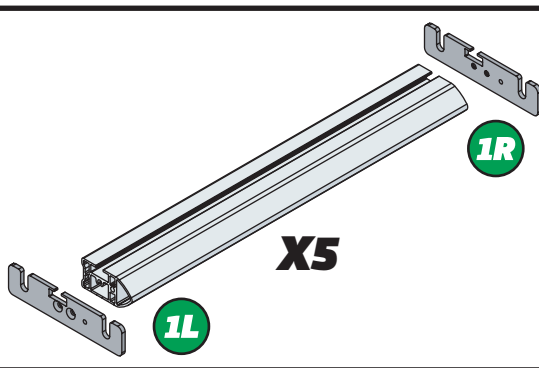


X3

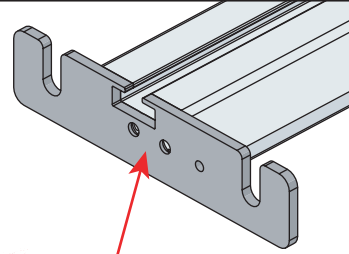
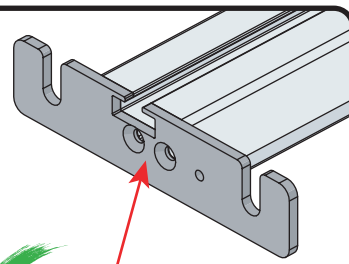
2R



X3



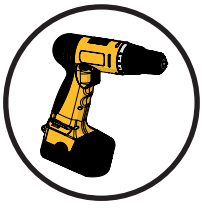
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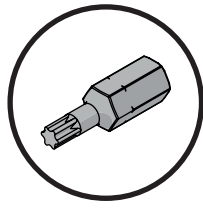
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01

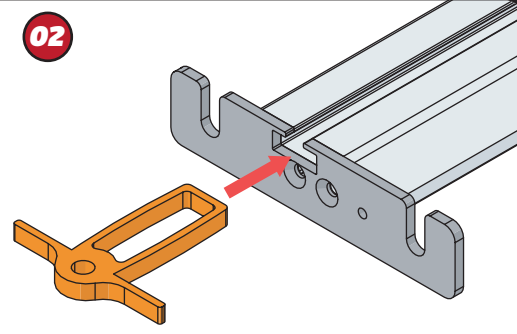
FX4248



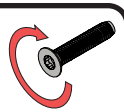
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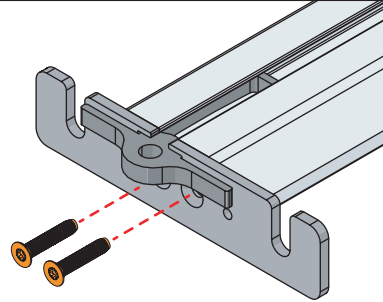
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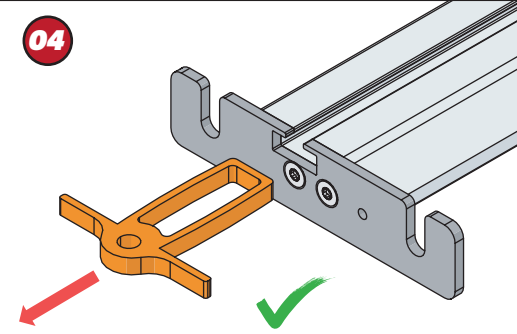
03



11Nm



04

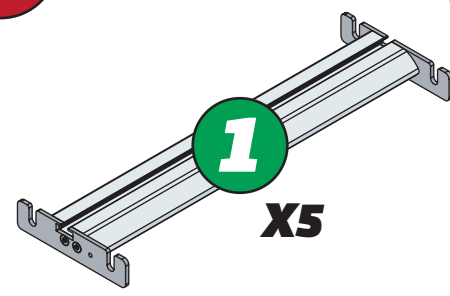


04



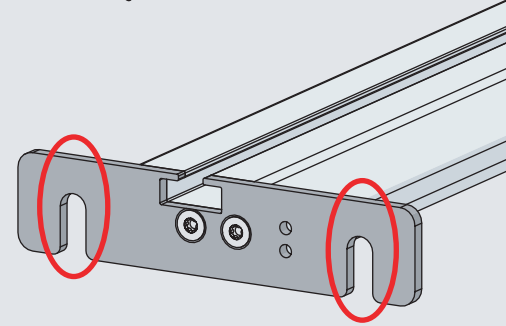
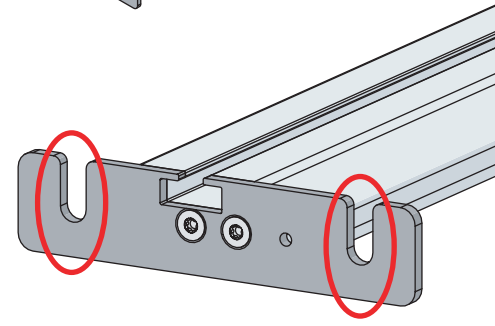
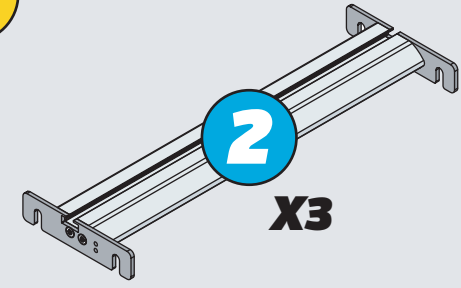
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X5

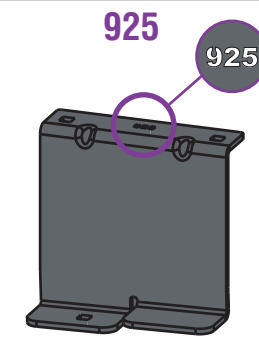
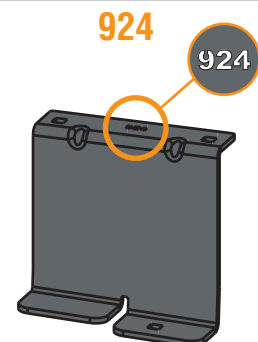
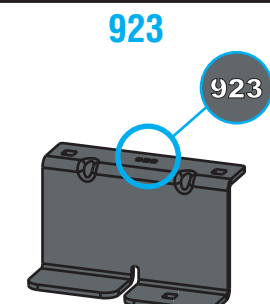
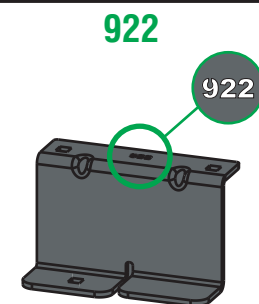
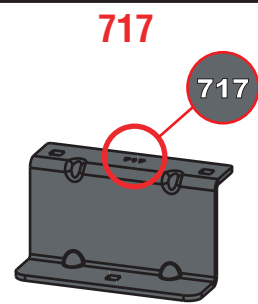
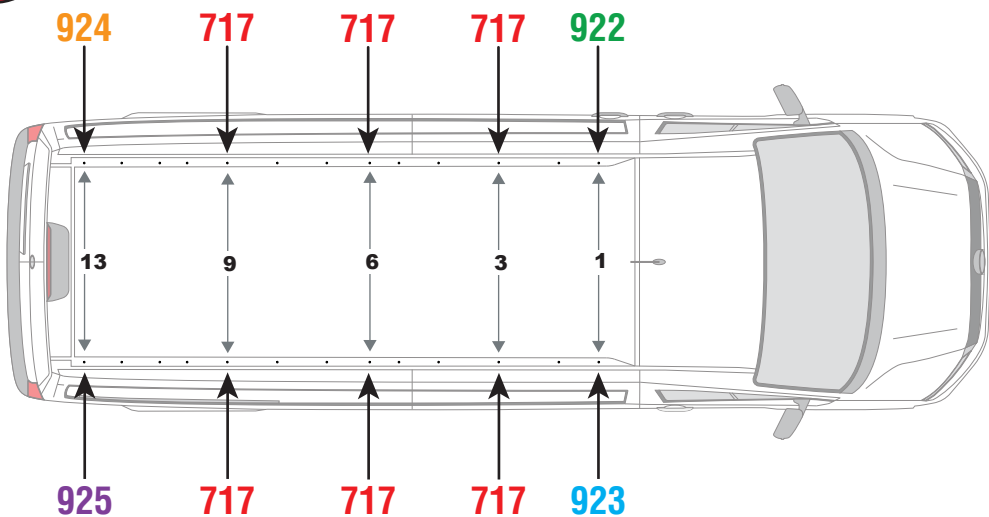


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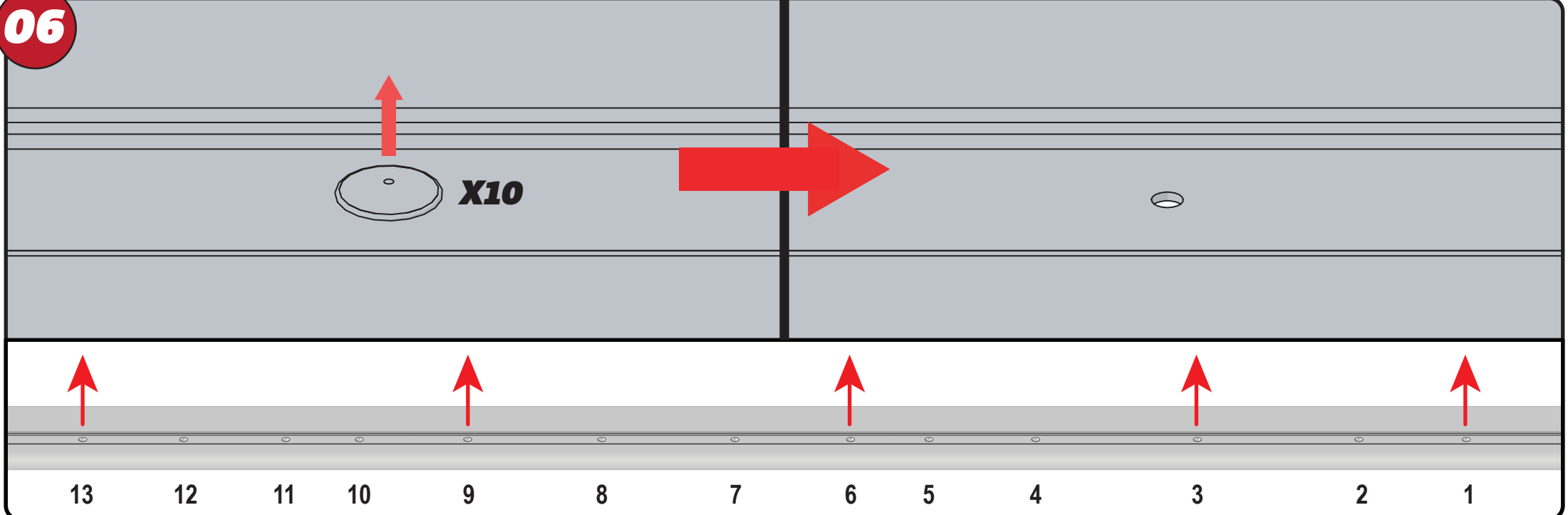
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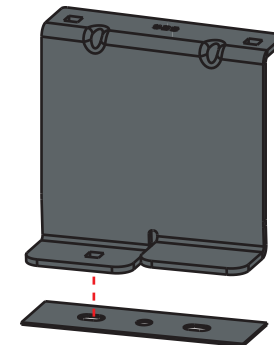
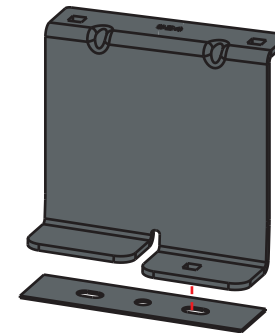
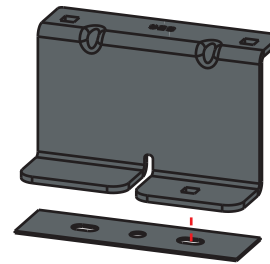
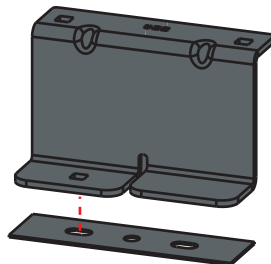
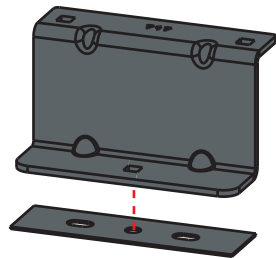
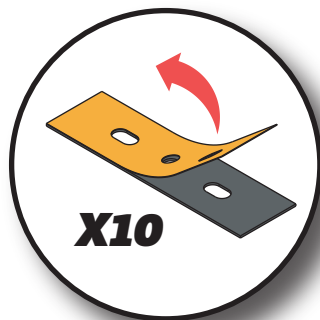
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06



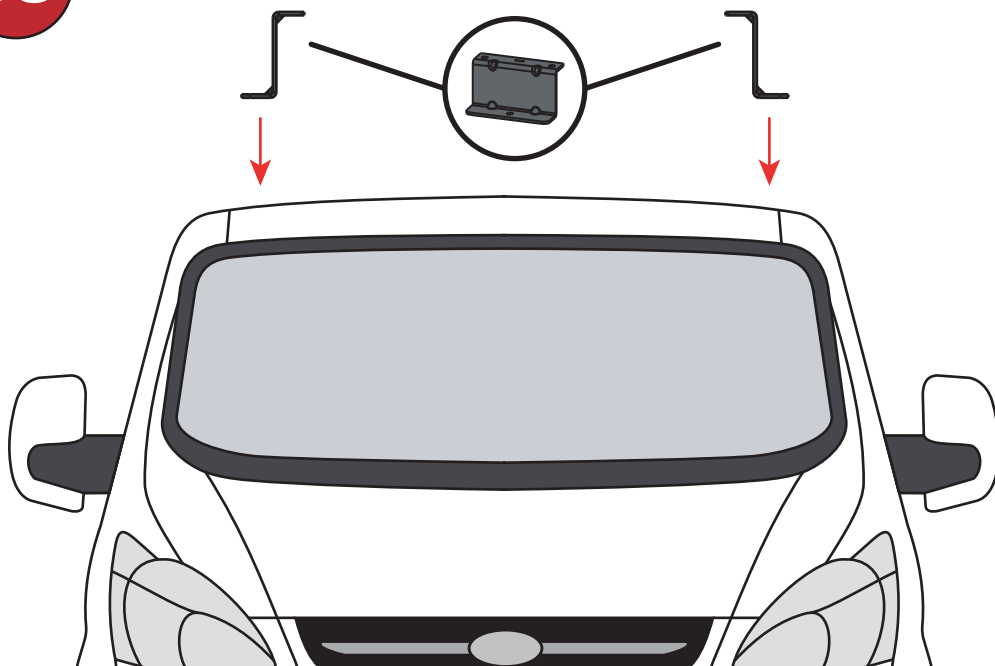
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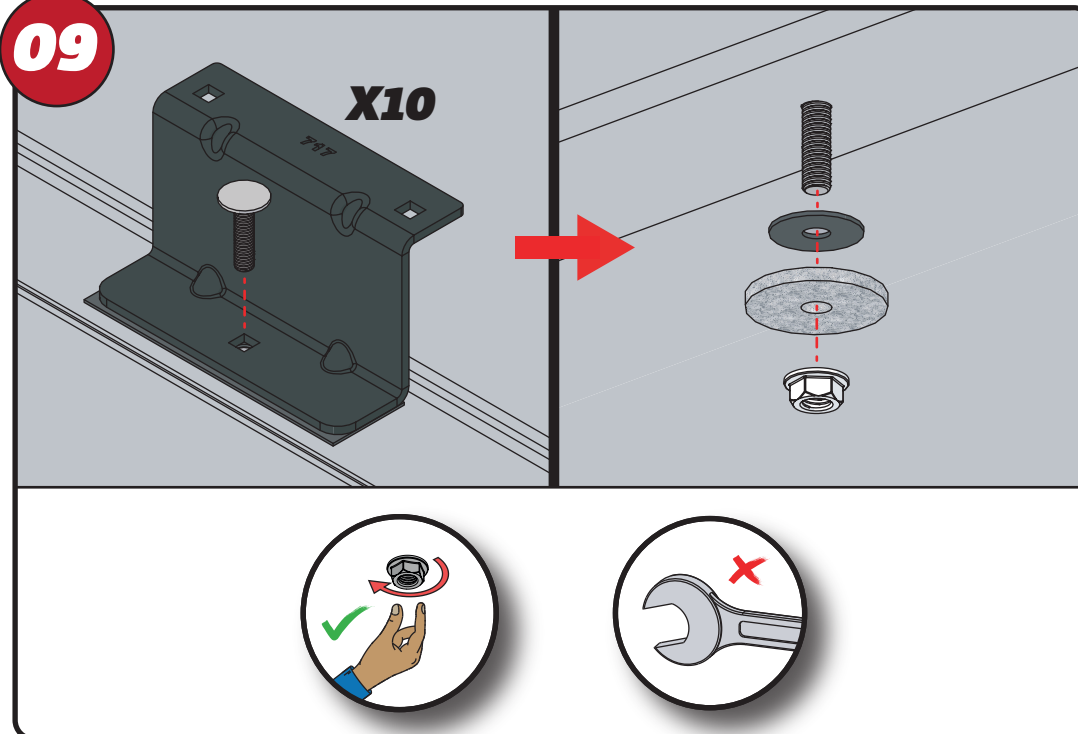
EN - STICK GASKETS TO ALL BRACKETS  
 DE - KLEBEN SIE DIE DICHUNG AN ALLEN HALTERUNGEN  
 FR - COUSSINETS ADHÉSIFS À TOUS LES SUPPORTS  
 NL - PLAK PAKKING OP ALLE BEUGELS  
 ES - PEGA LAS ALMOHADILLAS A TODOS LOS SOPORTES  
 IT - ADESIVI GUARNIZIONI A TUTTE LE STAFFE

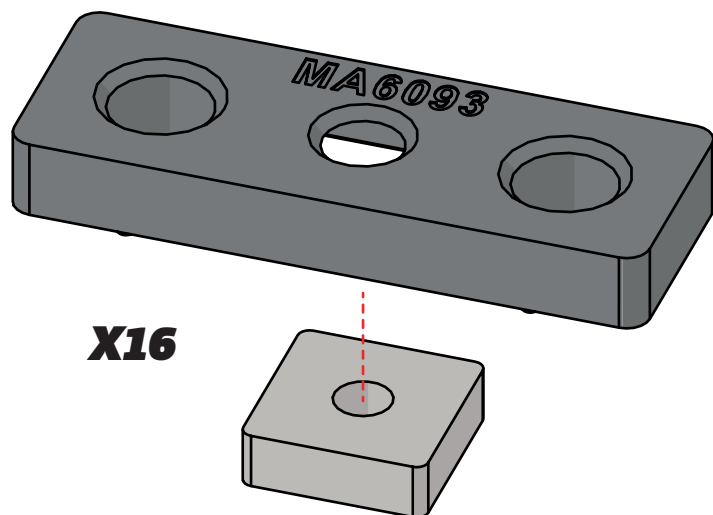
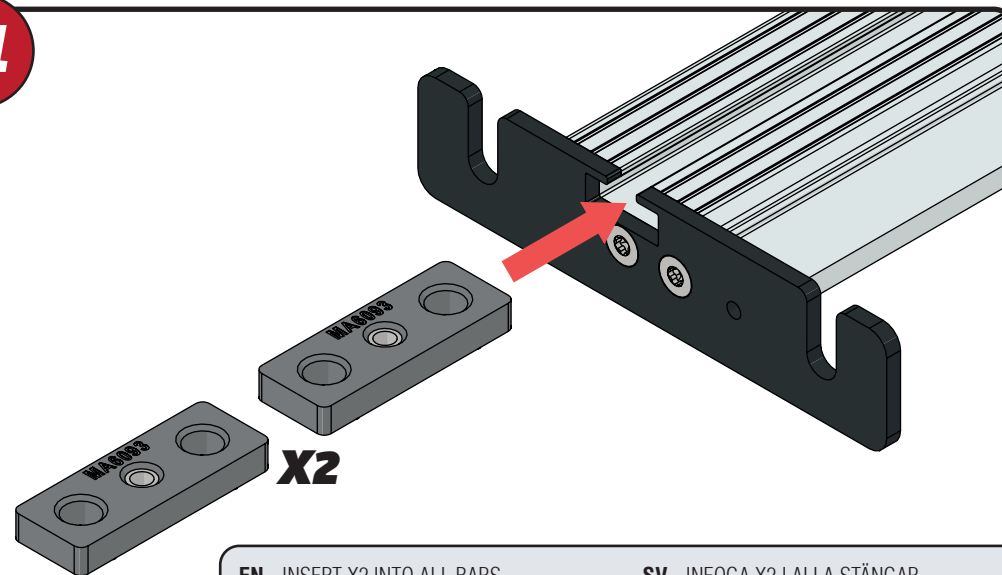
SV - FÄST GUMMI PÅ ALLA FÄSTEN  
 DA - KLÆB GUMMI PÅ ALLE BESLAG  
 NO - PLIST GUMMI PÅ ALLE BRAKKETTER  
 PL - NAKLEJ USZCZELKI DO WSZYSTKICH WSPORNIKÓW  
 CS - PŘILEPTE TĚSNĚNÍ NA VŠECHNY DRŽÁKY

08



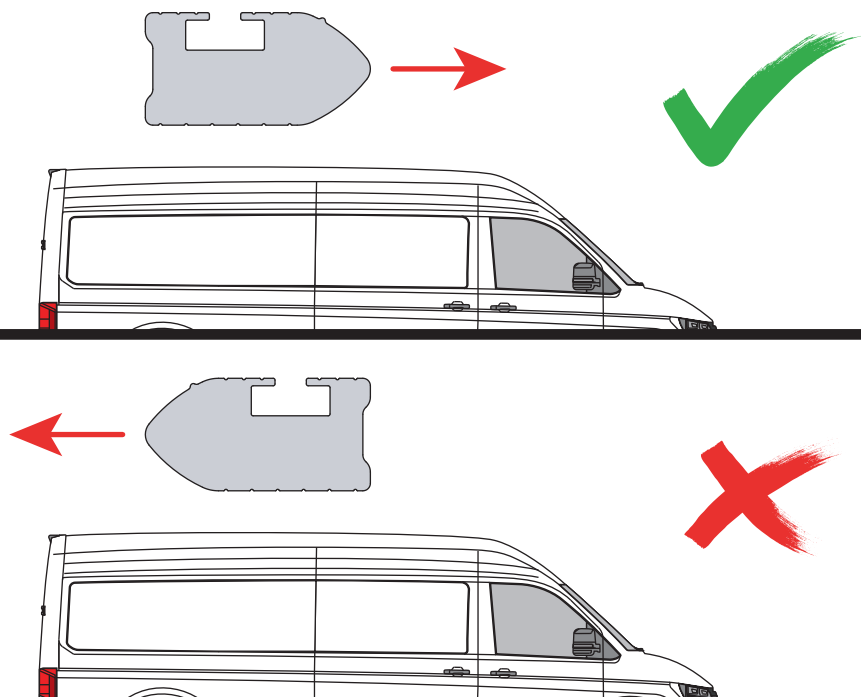
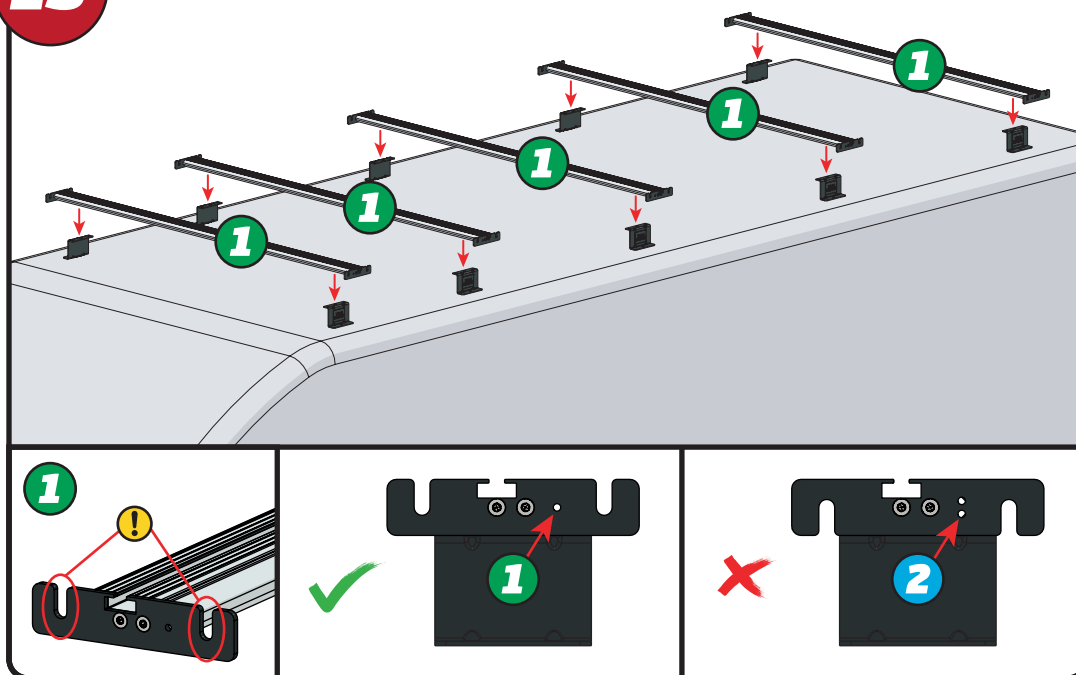
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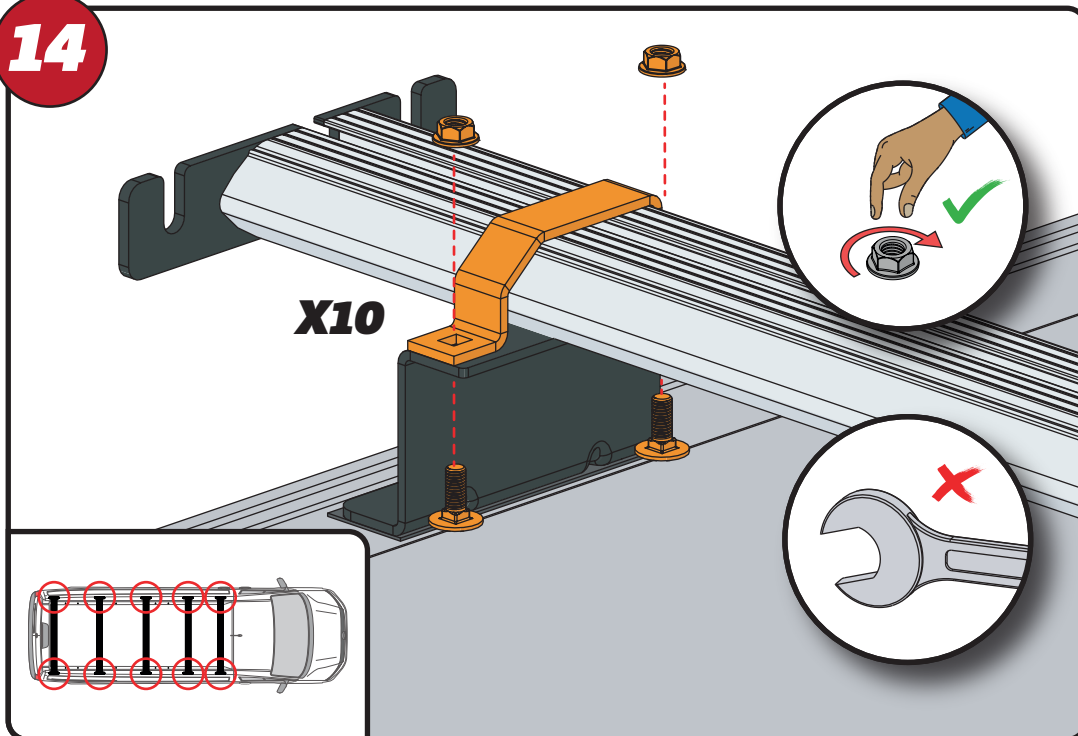
**10****11**

EN - INSERT X2 INTO ALL BARS  
 DE - X2 IN ALLE STANGEN EINFÜGEN  
 FR - INSÉRER X2 DANS TOUTES LES BARRES  
 NL - PLAATS X2 IN ALLE BARS  
 ES - INSERTAR X2 EN TODAS LAS BARRAS  
 IT - INSERIRE X2 IN TUTTE LE BARRE

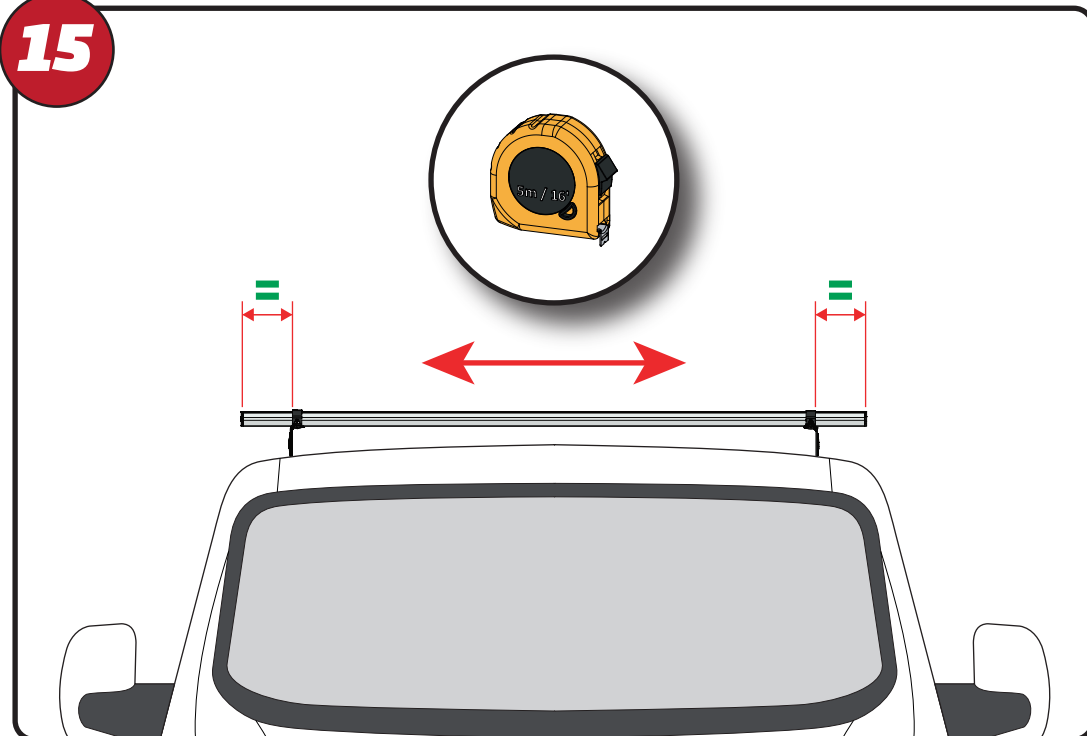
SV - INFOGA X2 I ALLA STÄNGAR  
 DA - INDSÆT X2 I ALLE STÆNGER  
 NO - SETT X2 INN I ALLE TAKSTENGER  
 PL - WSTAW X2 DO WSZYSTKICH PRĘTÓW  
 CS - VLOŽTE X2 DO VŠECH TYČÍ

**12****13**

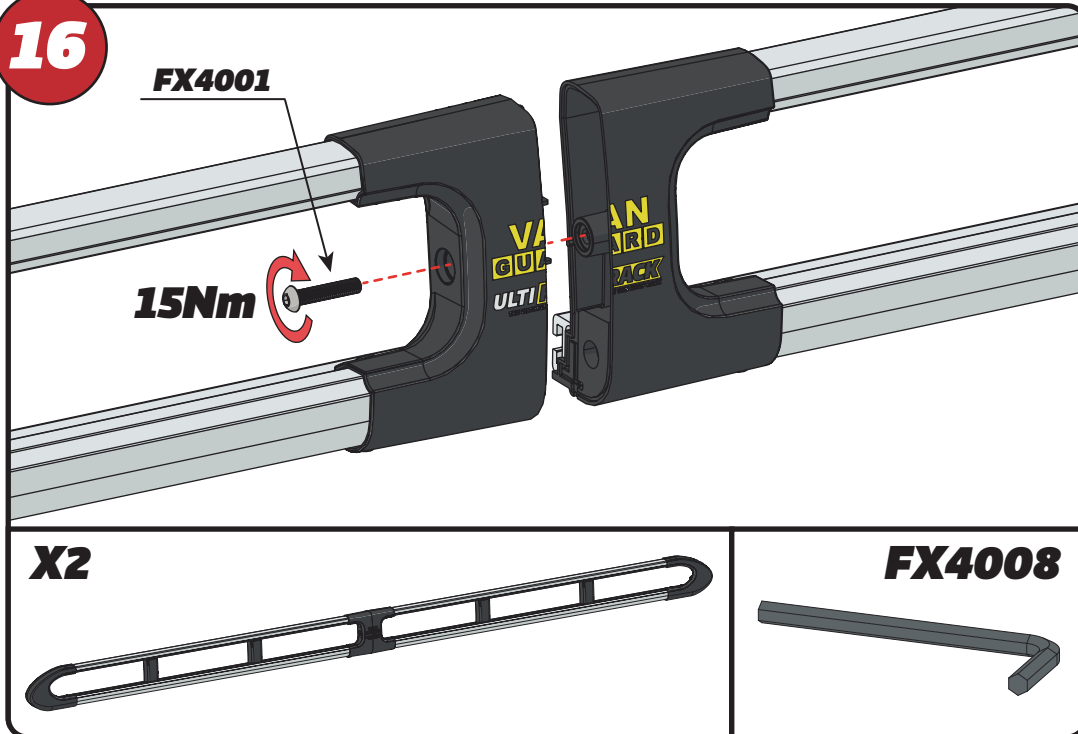
14



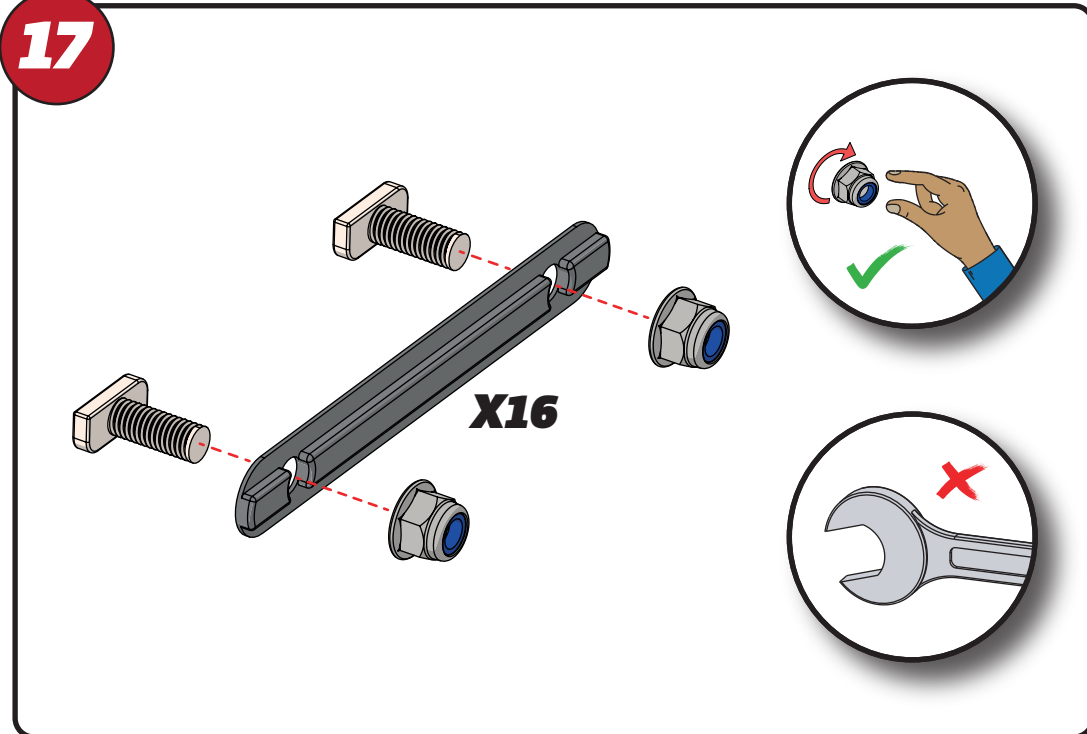
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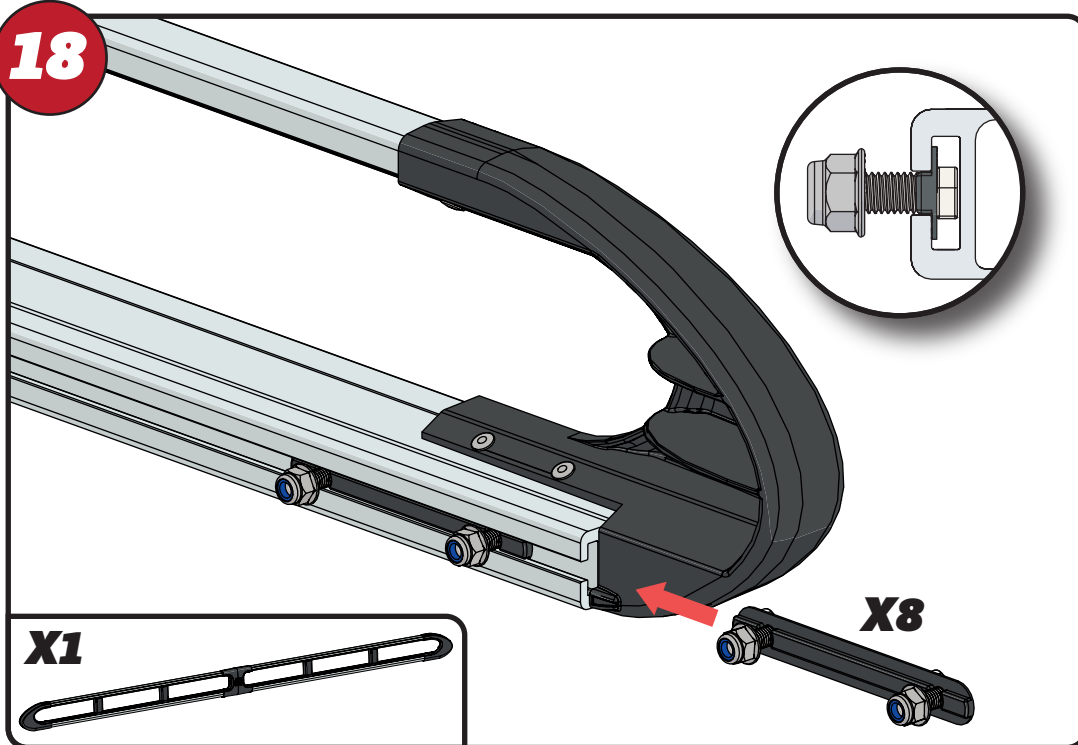
16



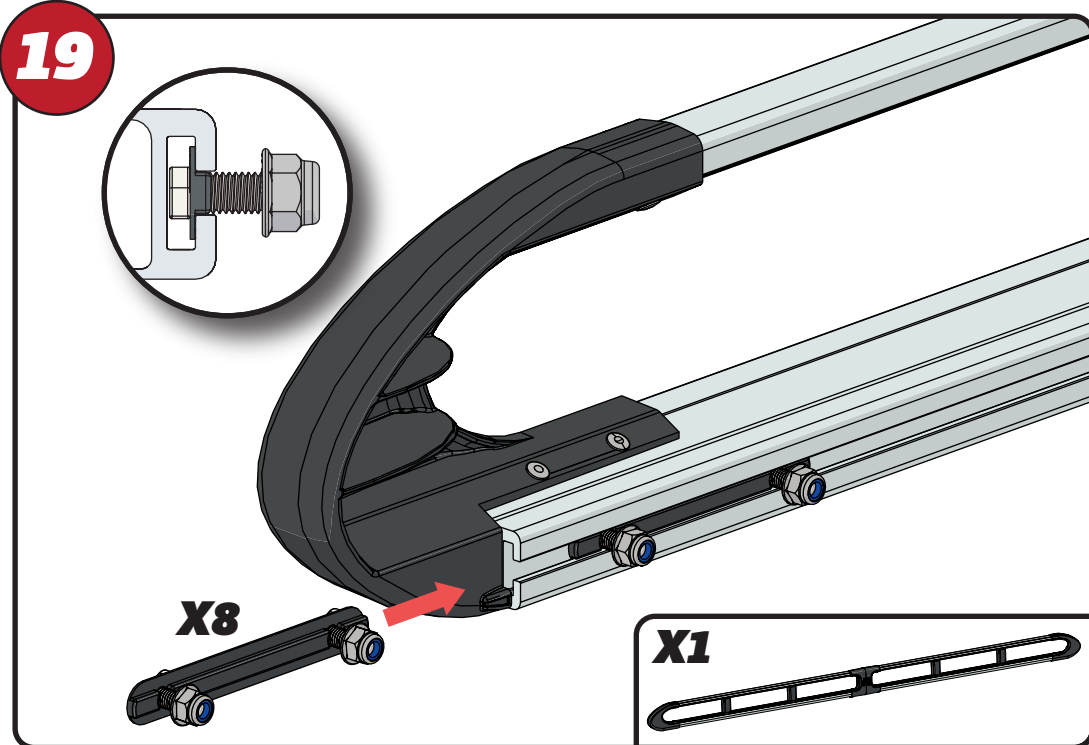
17



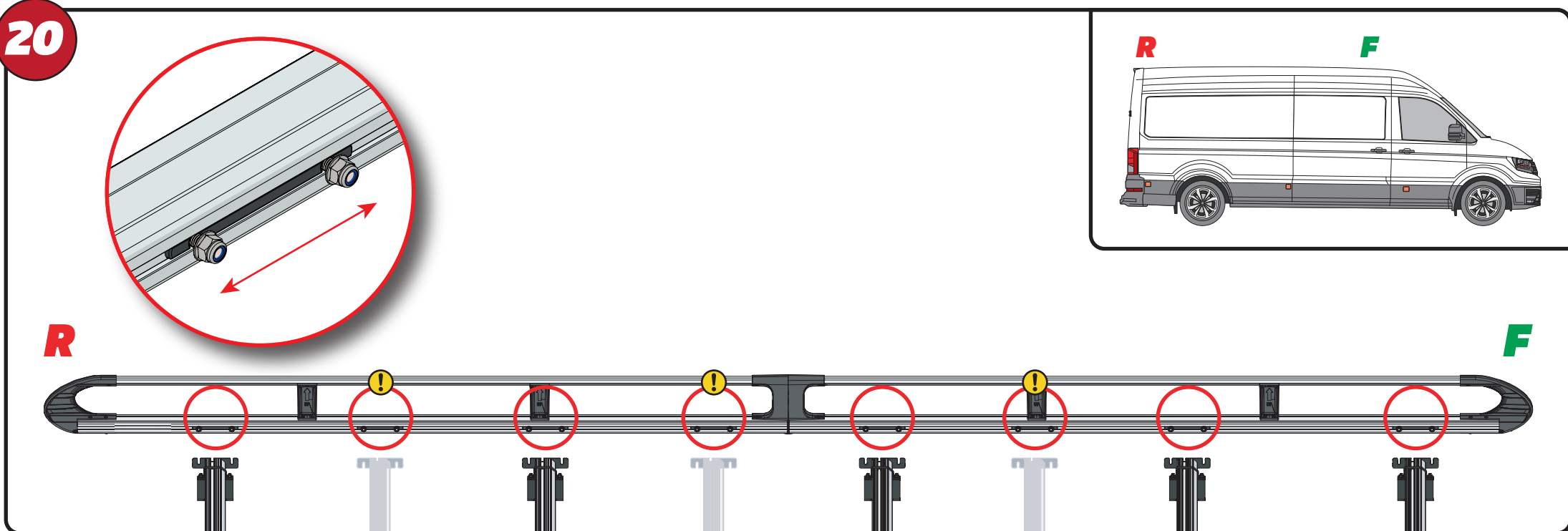
18



19

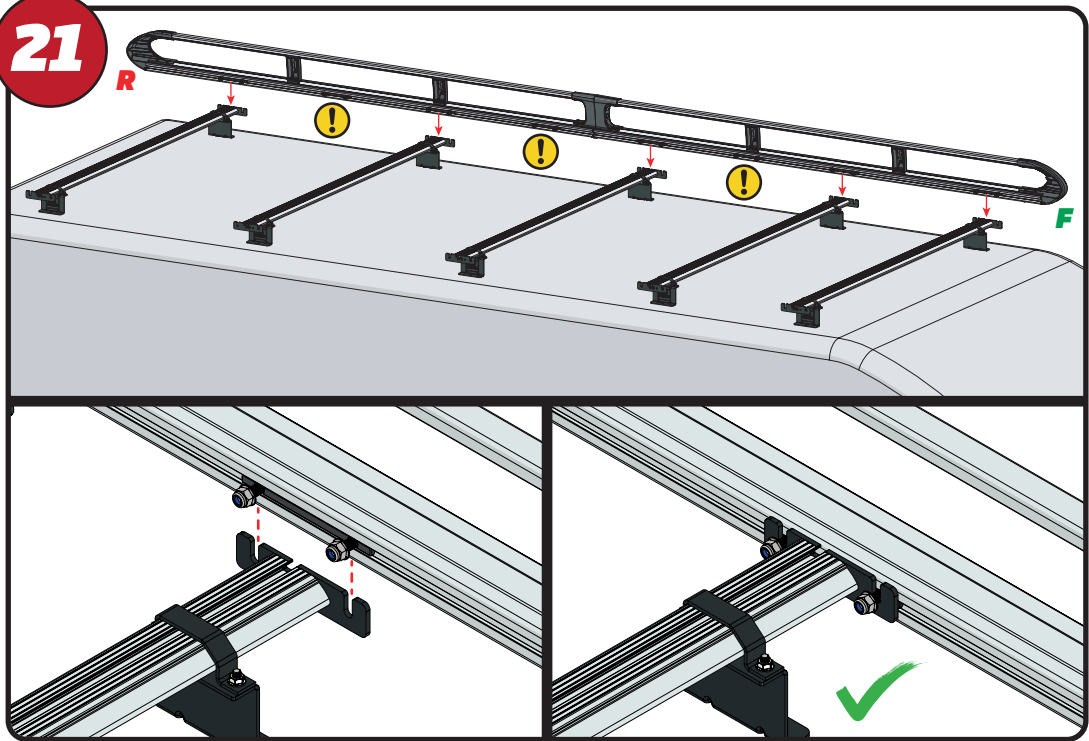


20

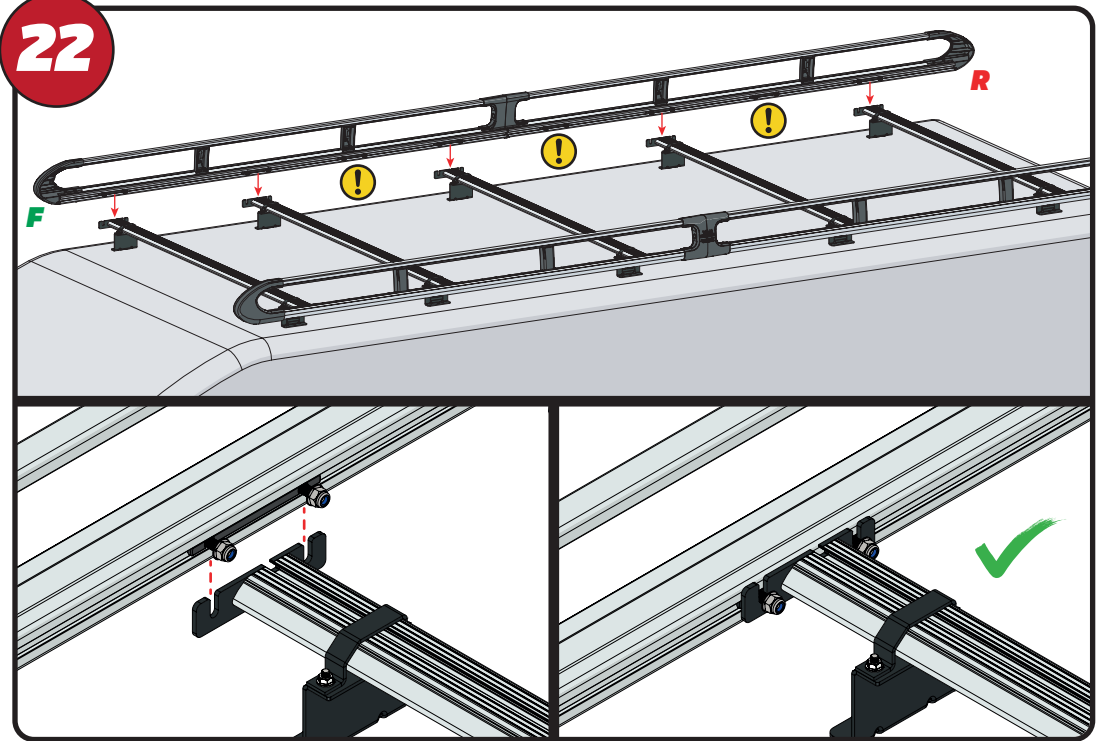




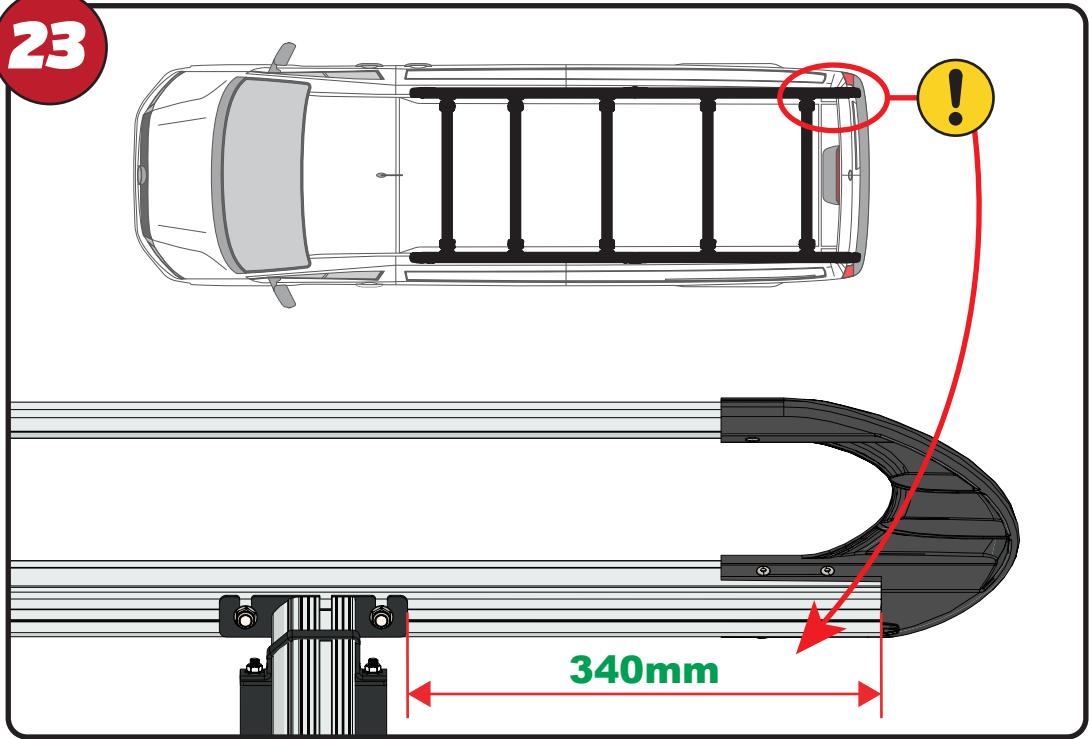
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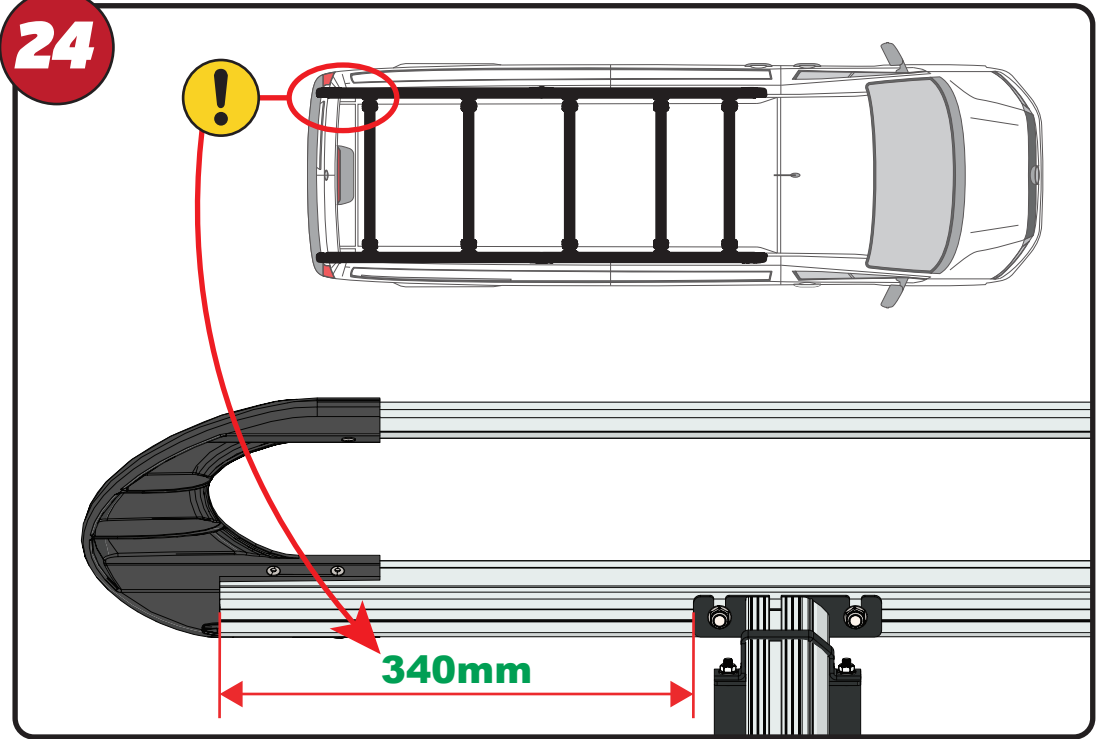
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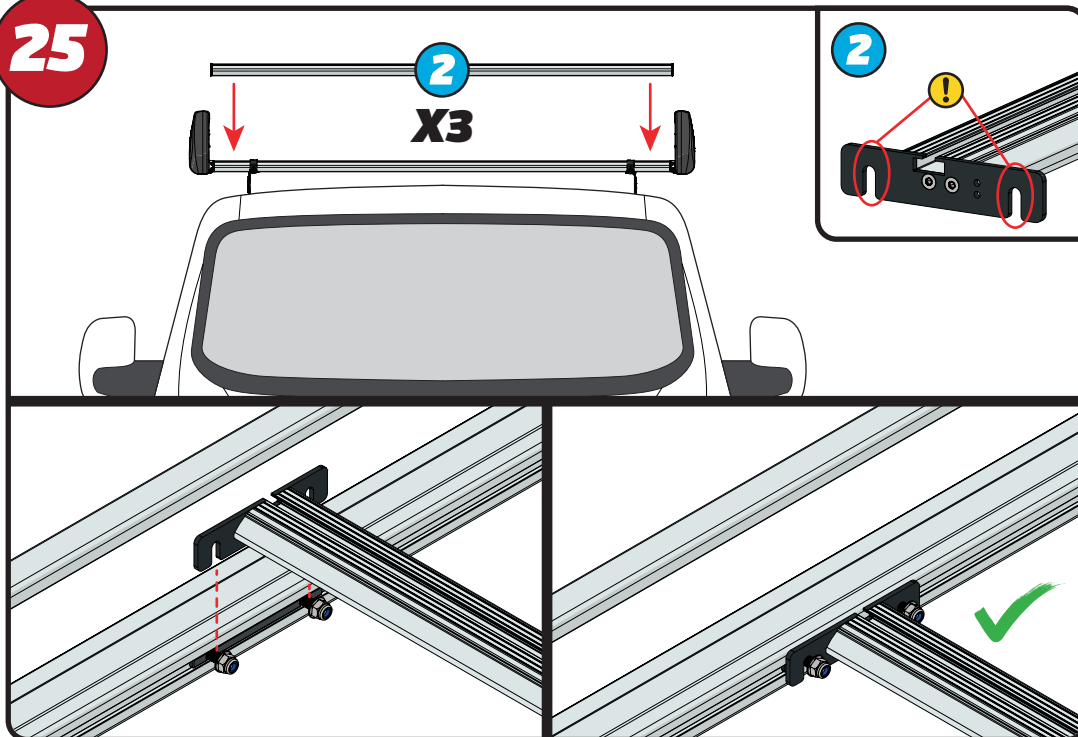
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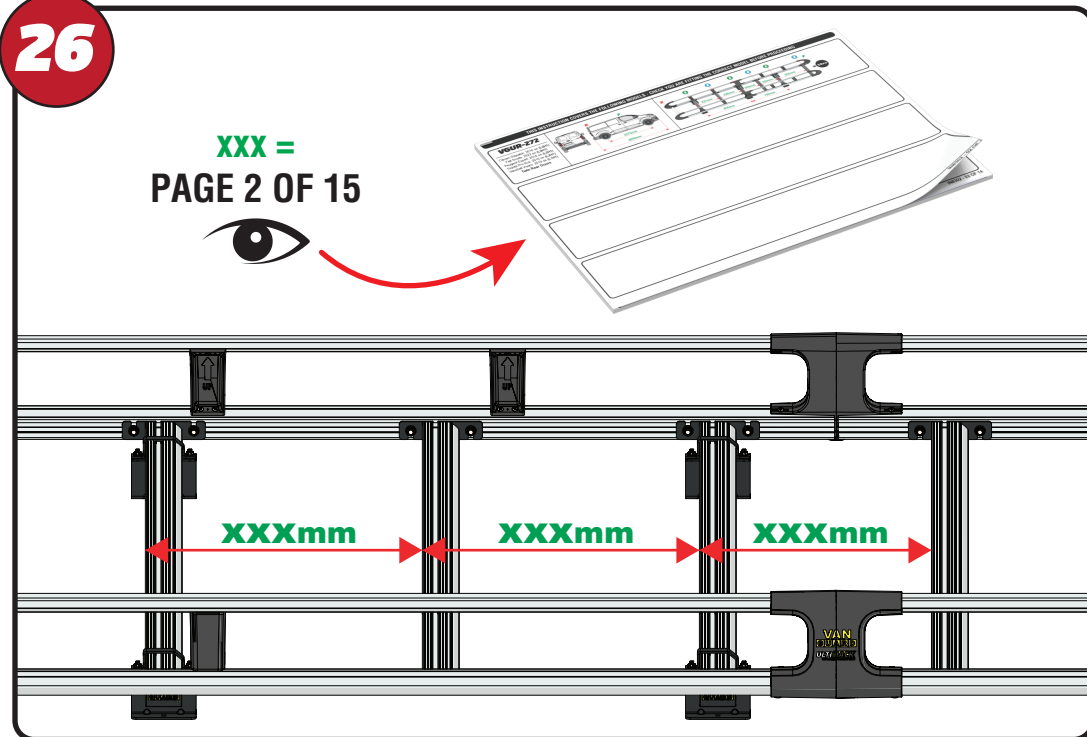
24



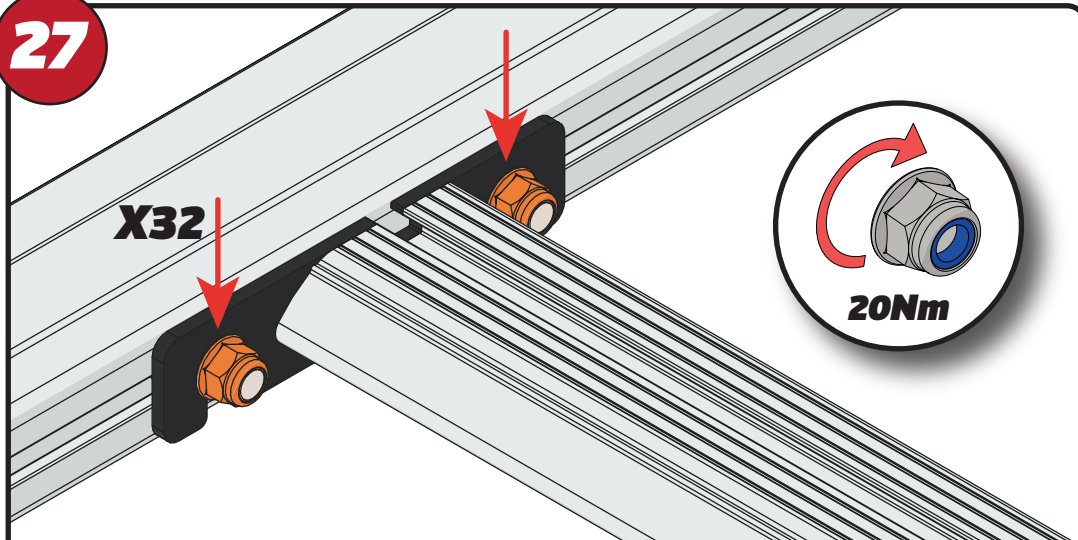
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26



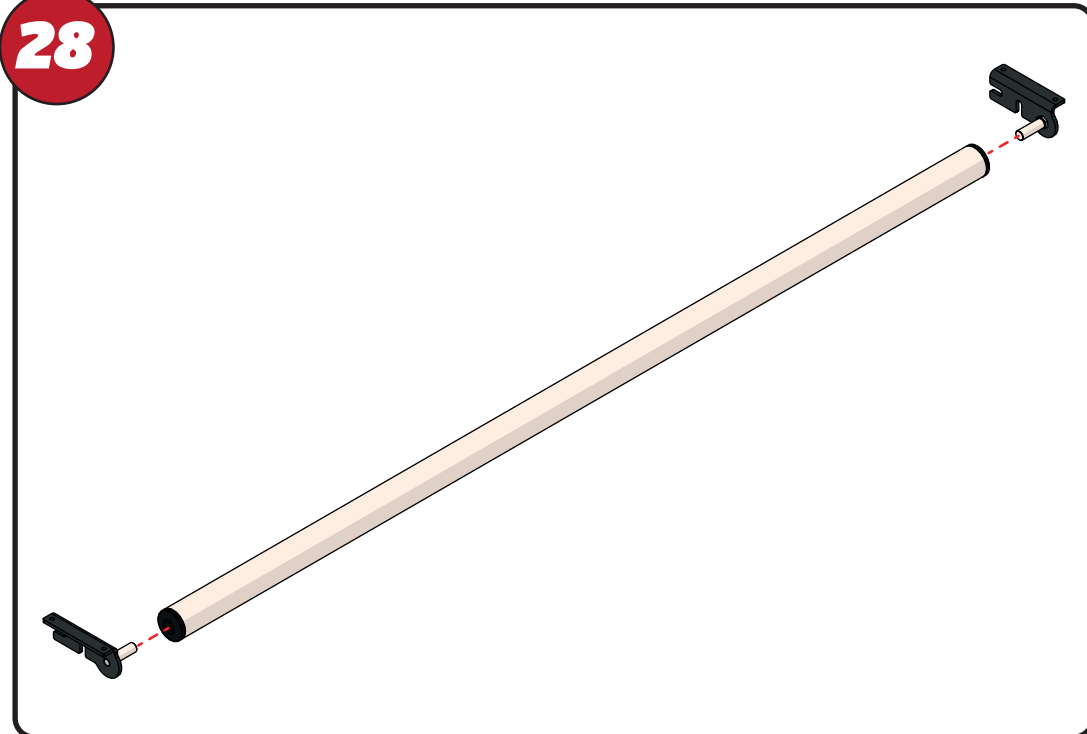
27



EN - TIGHTEN ALL OF THE CROSS BARS  
DE - ALLE QUERSTANGEN FESTZIEHEN  
FR - SERREZ TOUTES LES BARRES TRANSVERSALES  
NL - DRAAI ALLE DWARSBALK VAN HET DAK AAN  
ES - APRIETE TODAS LAS BARRAS TRANSVERSALES  
IT - STRINGERE TUTTE LE BARRE TRASVERSALI

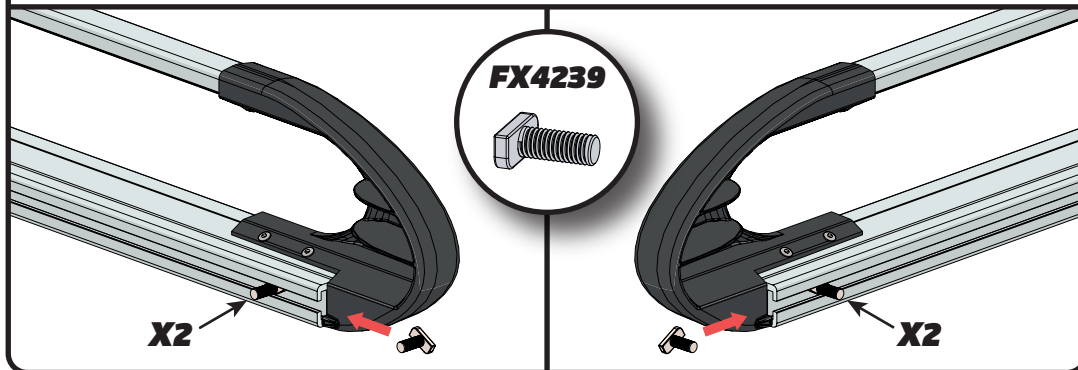
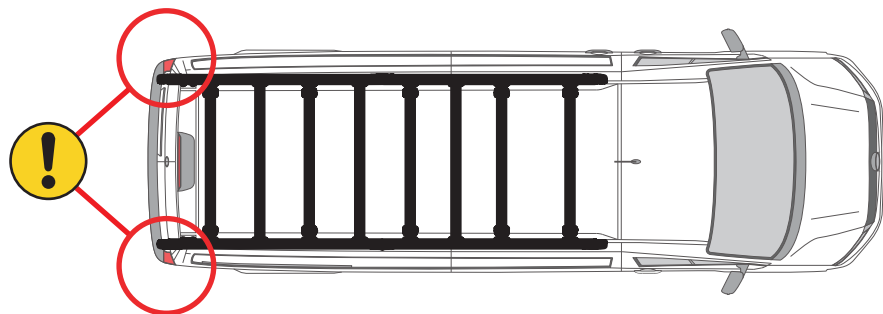
SV - SKRU UPP ALLA KORSSTANGAR  
DA - SKRU ALLE TAGBØJLER OP  
NO - SKRU OPP ALLE TVERRSTENGER  
PL - DOKRĘCIĆ WSZYSTKIE POPRZECZKI  
CS - VŠECHNY PŘÍČNÉ TYČE SEŠROUJTE

28

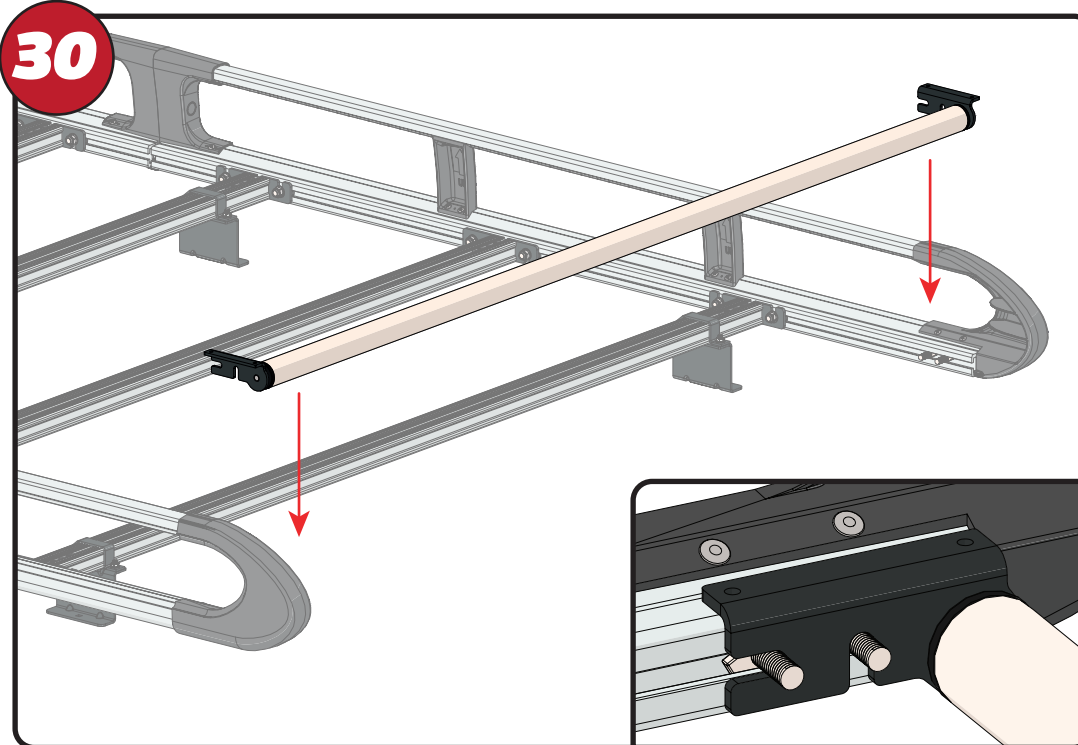




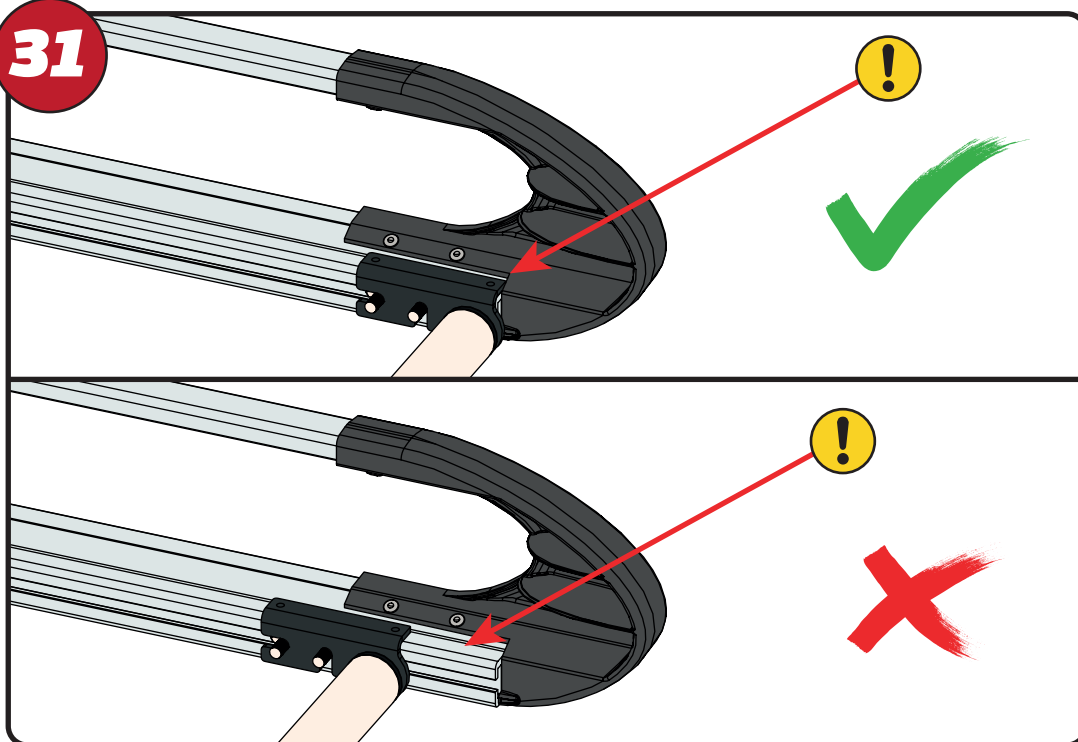
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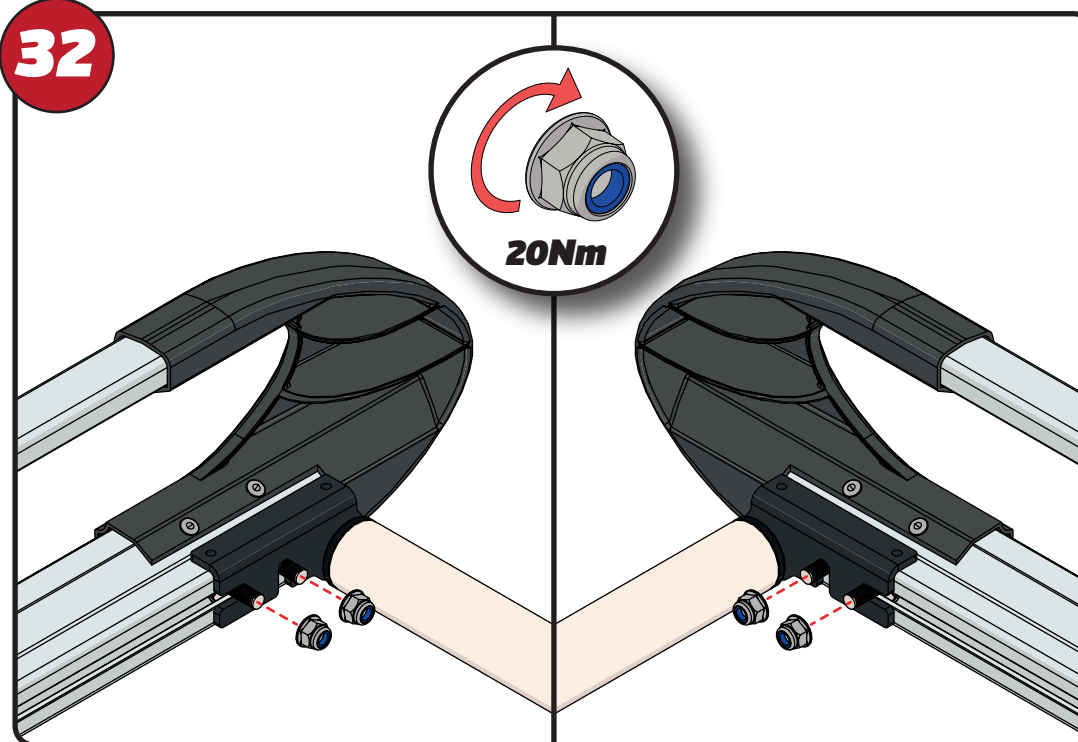
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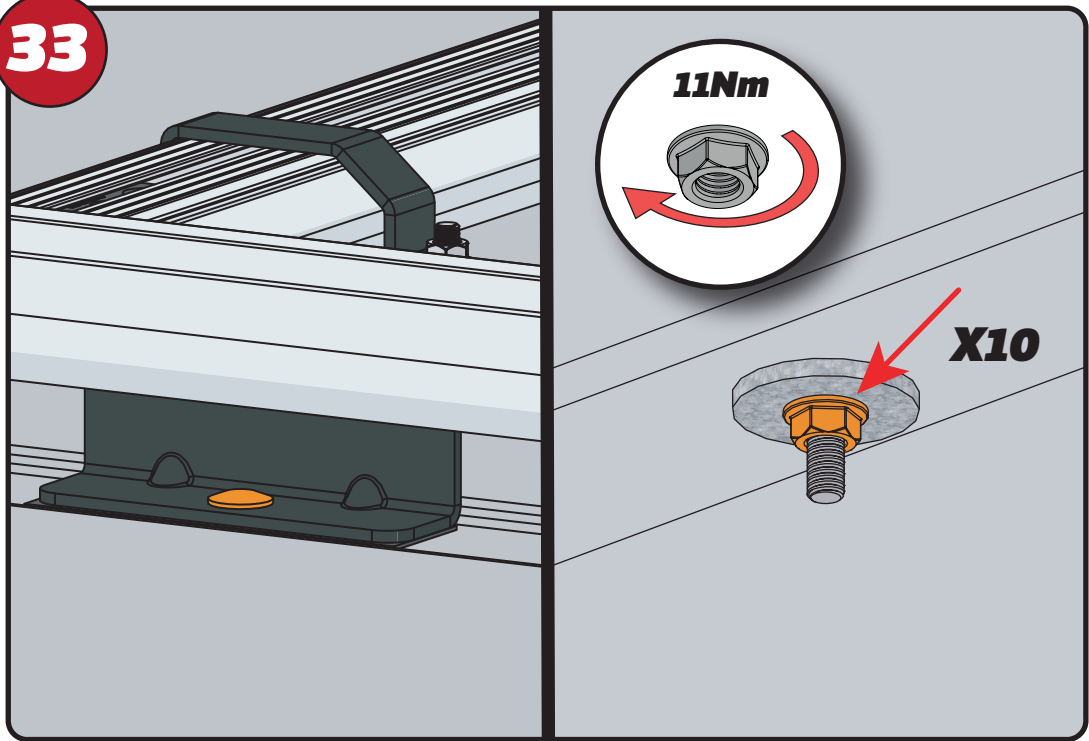
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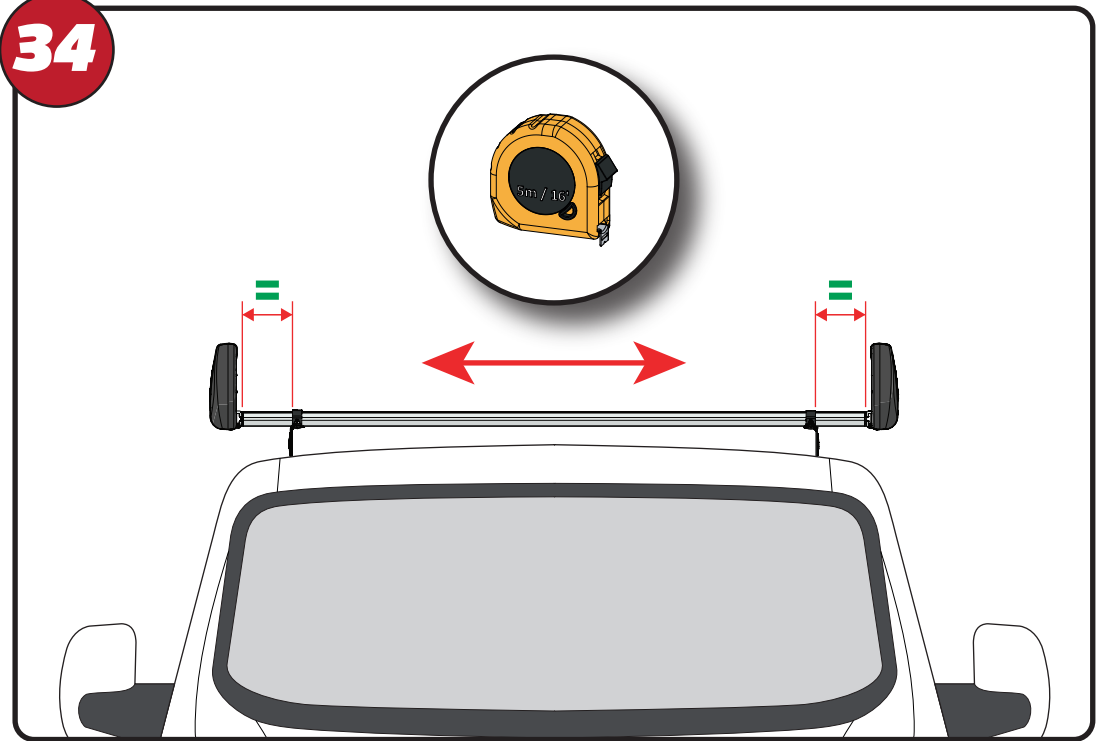
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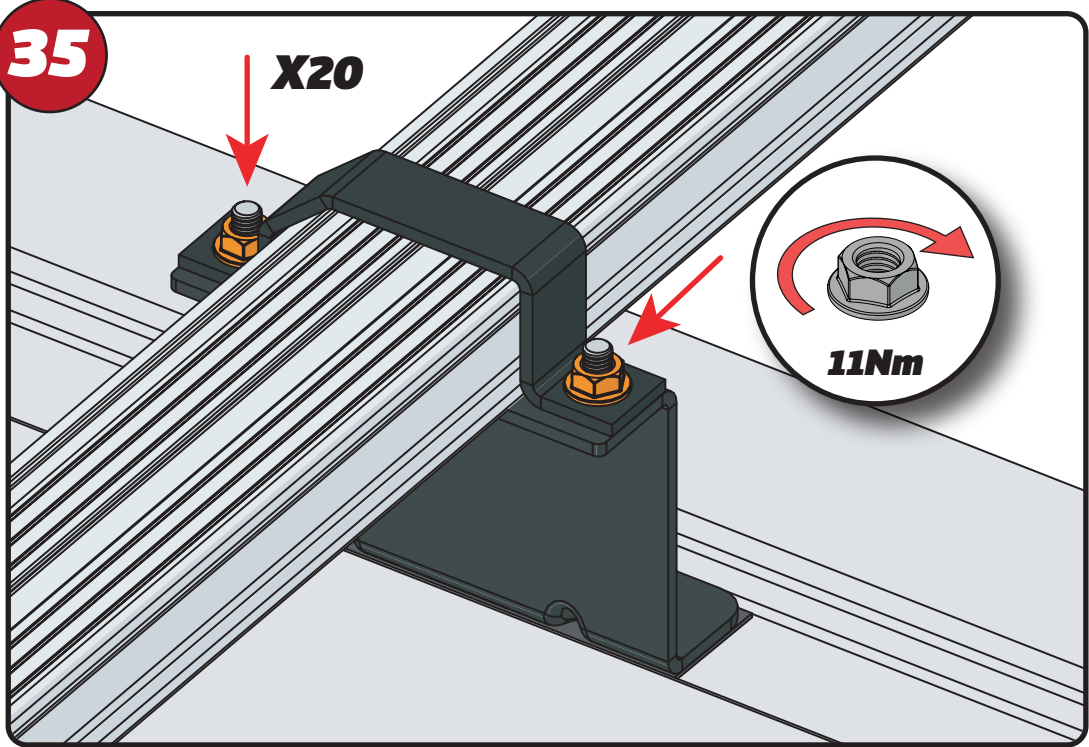
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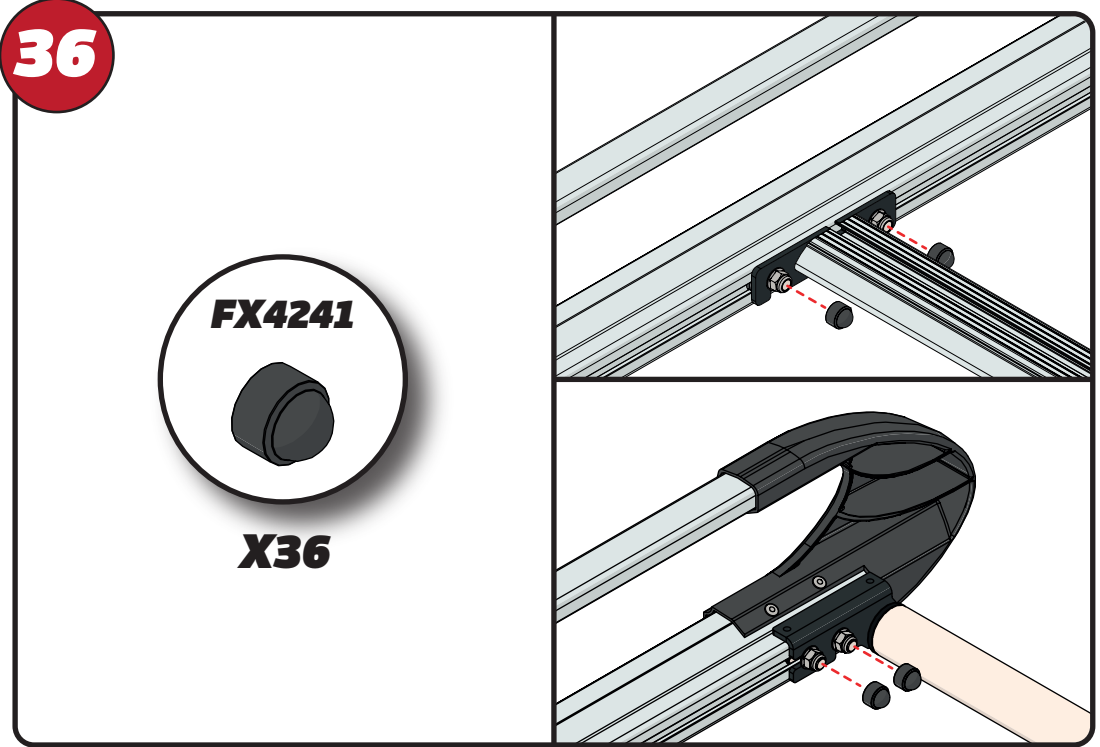
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**35**

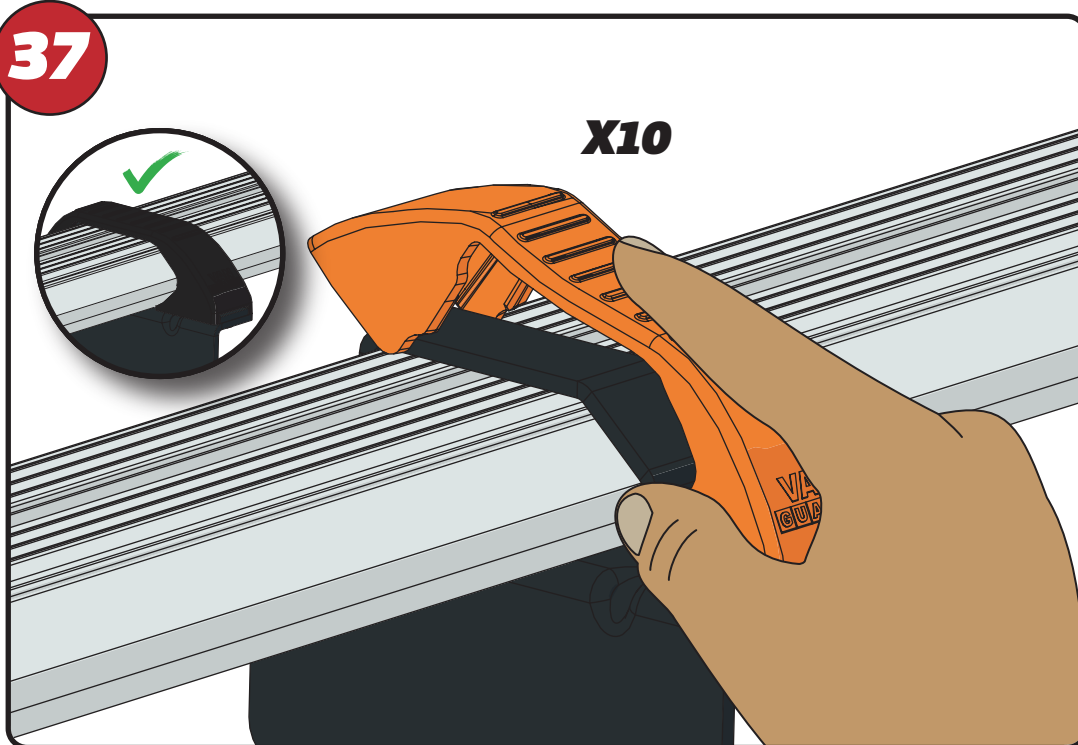


**36**



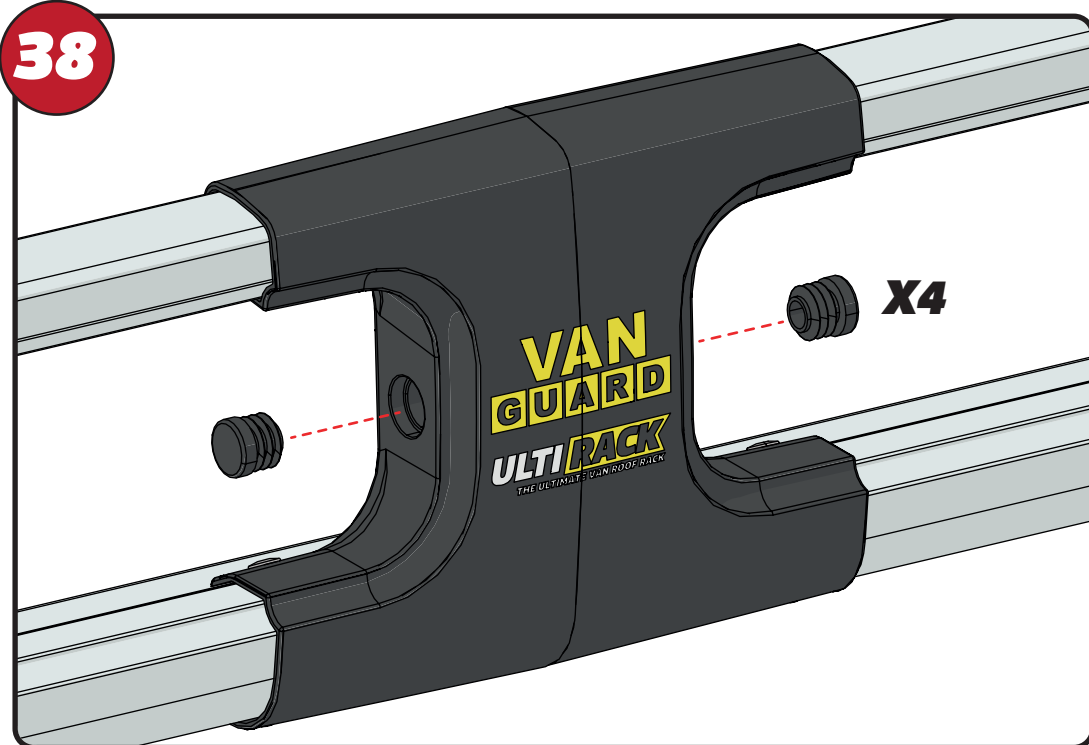
37

X10



38

X4



39

